
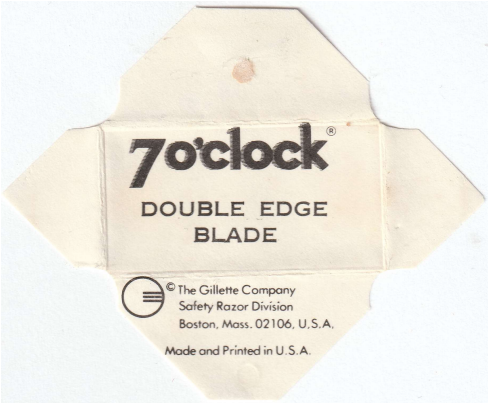
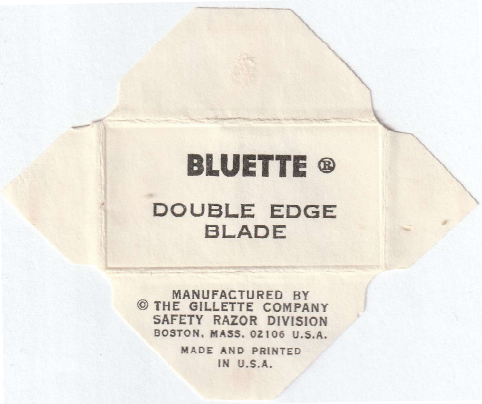




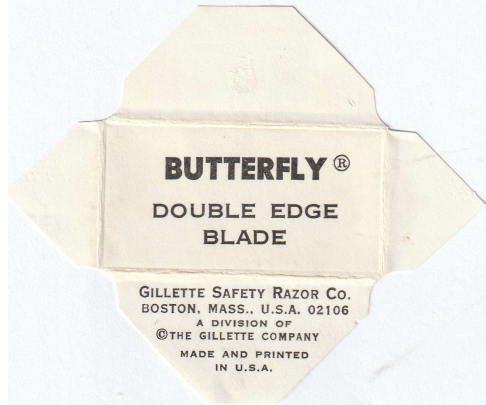
US Trade Mark INFO	US Trade Mark INFO	US Trade Mark INFO
<p>Gillette was taking over a lot of smaller companies and closing them down. Generally, it did not produce razor blades under the acquired name, but protected the acquired trademarks.</p>	<p>How to register a trademark in the USA? To register a trademark, you must provide evidence of use in commerce. This means that you must provide evidence showing how the trademark is used. You must also include the date the mark was first used in commerce and the date the mark was first used anywhere.</p>	<p>To maintain the right to the trademark in the US, Gillette (or its subsidiary Colton) artificially released a limited batch of razor blades under this name every ten years. These are "Trade Mark blades"</p>
7 o'clock	7 o'clock	
		
<p>USA, Great Britain, France, Germany, Canada</p>	<p>001</p>	
<p>7 O'CLOCK</p>	<p>GILLETTE</p>	

ADAM		
ADAM original	 <p>ADAM® DOUBLE EDGE BLADE COLTON RAZOR BLADE CO. BOSTON, MASS., U.S.A.</p>	
	001	
	COLTON	
ALVEDO		
ALVEDO original	 <p>ALVEDO TRADE MARK BLADE COLTON RAZOR BLADE CO. BOSTON, U.S.A.</p>	
	001	
	COLTON	

	BLUETTE	
BLUETTE original	 <p>BLUETTE® DOUBLE EDGE BLADE</p> <p>MANUFACTURED BY © THE GILLETTE COMPANY SAFETY RAZOR DIVISION BOSTON, MASS. 02106 U.S.A. MADE AND PRINTED IN U.S.A.</p>	
	001	
	GILLETTE	
	BOXER	
BOXER original	 <p>BOXER® DOUBLE EDGE BLADE</p> <p>GILLETTE SAFETY RAZOR CO. BOSTON, MASS., U.S.A. A DIVISION OF © THE GILLETTE COMPANY MADE AND PRINTED IN U.S.A.</p>	 <p>BOXER® DOUBLE EDGE BLADE</p> <p>© The Gillette Company Safety Razor Division Boston, Mass. 02106. U.S.A. Made and Printed in U.S.A.</p>
	001	002
	GILLETTE	GILLETTE

BUTTERFLY

BUTTERFLY original



001

GILLETTE

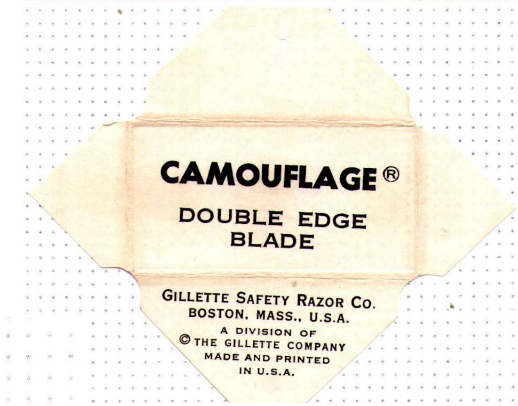
CAMOUFLAGE

CAMOUFLAGE



001

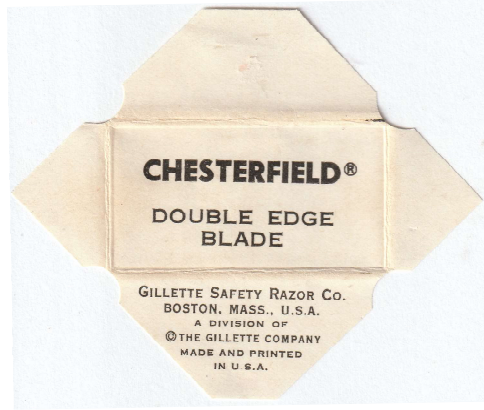
GILLETTE



002

GILLETTE

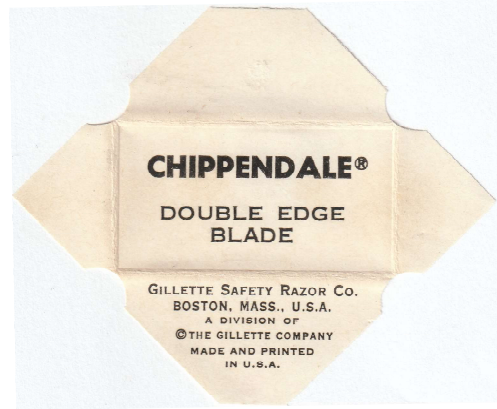
CHESTERFIELD



001

GILLETTE

CHIPPENDALE



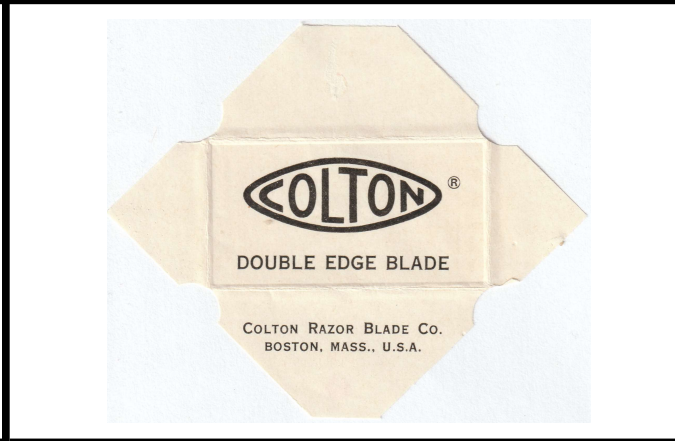
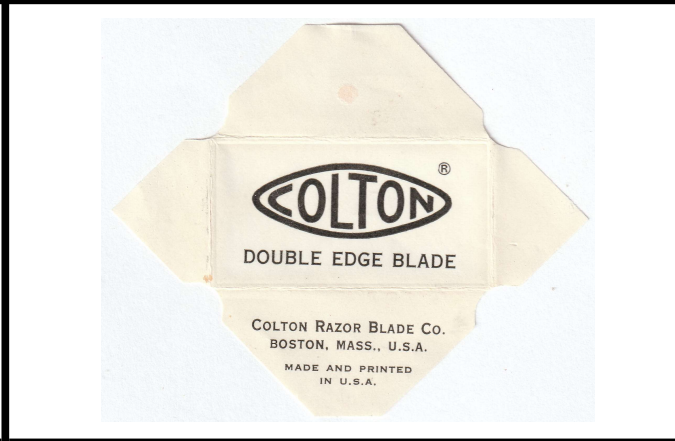
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GILLETTE

COLTON

COLTON

COLTON



001

002

002

COLTON

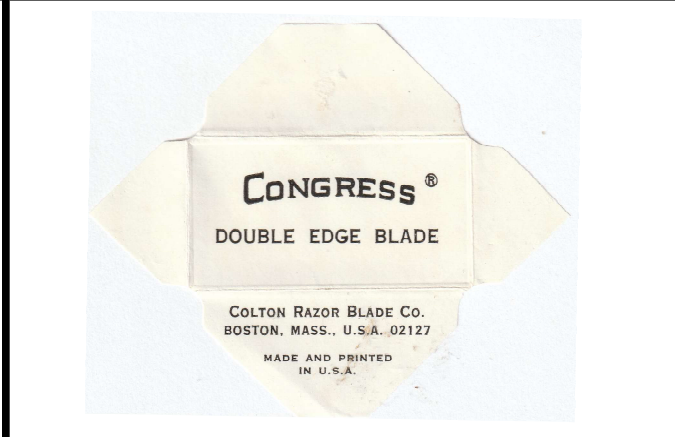
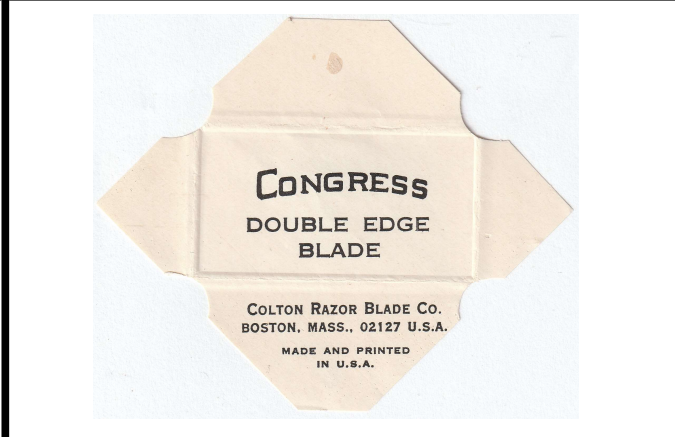
COLTON

COLTON

CONGRESS

CONGRESS

CONGRESS



OTTO ROTH Inc, (USA)

001

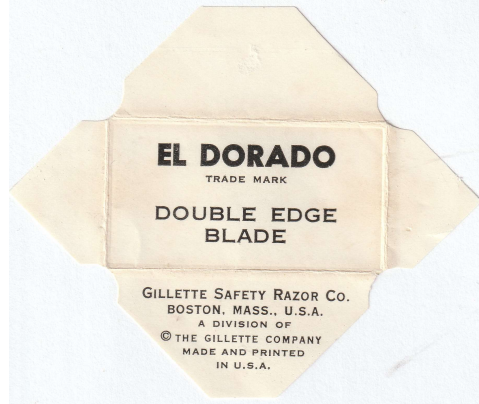
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002

COLTON

COLTON

EL DORADO



001

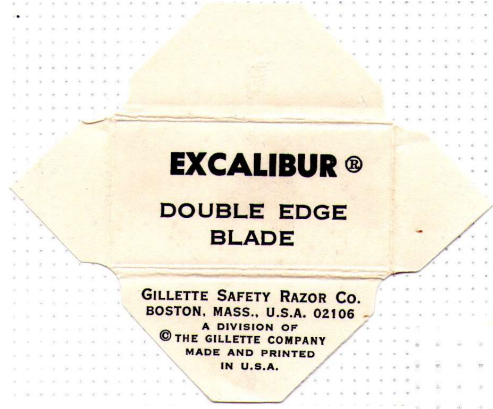
GILLETTE

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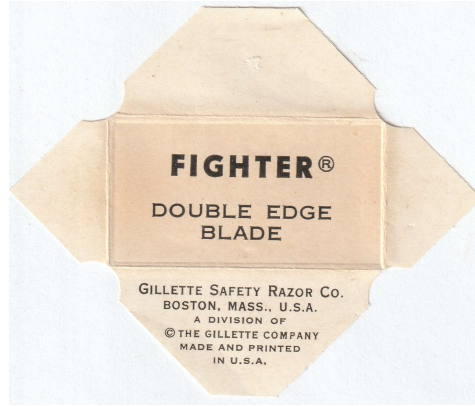
USA

EXCALIBUR



001

FIGHTER



001

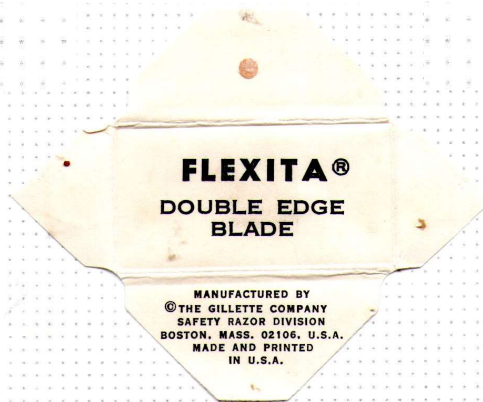
GILLETTE

FLEXITA



ARGENTINA, USA

FLEXITA

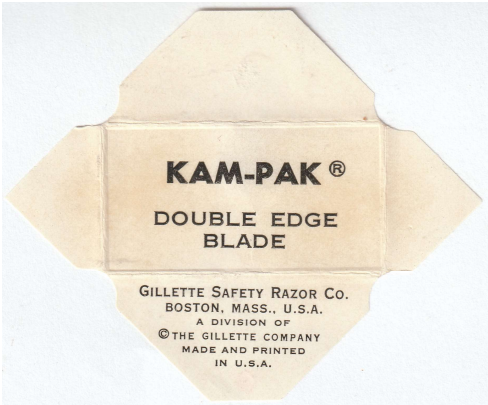


001

	"G-28"	
	001	
	GILLETTE	
GLYDE	GLYDE	GLYDE
USA	001	002
ELCADO CO. INC.	02127 COLTON	COLTON

	JILET	JILET
		
	001	002
	GILLETTE	GILLETTE
	JILET	
		
	003	

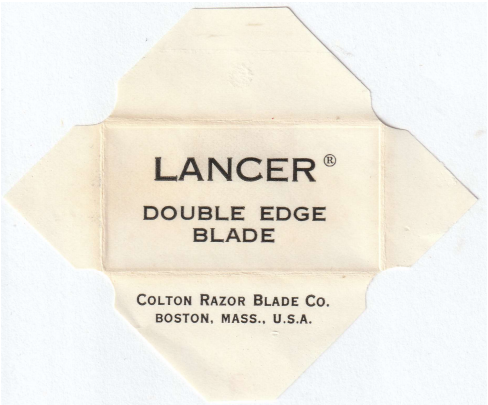
KAM-PAK



001

GILLETTE

LANCER



001

COLTON

LUCKY STROKE



OTTO ROTH Inc, (USA)

LUCKY STROKE

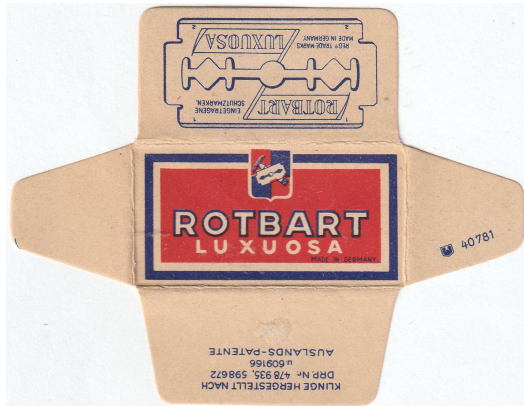


001

02106.

GILLETTE

ROTBART LUXUOSA



GERMANY, USA

ROTH-BÜCHNER GMBH BERLIN (GERMANY)

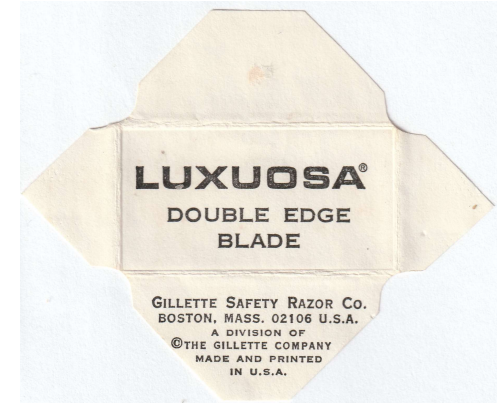
LUXUOSA



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GILLETTE

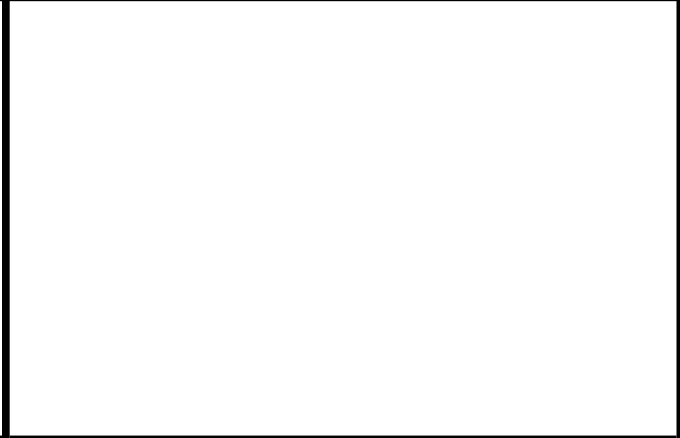
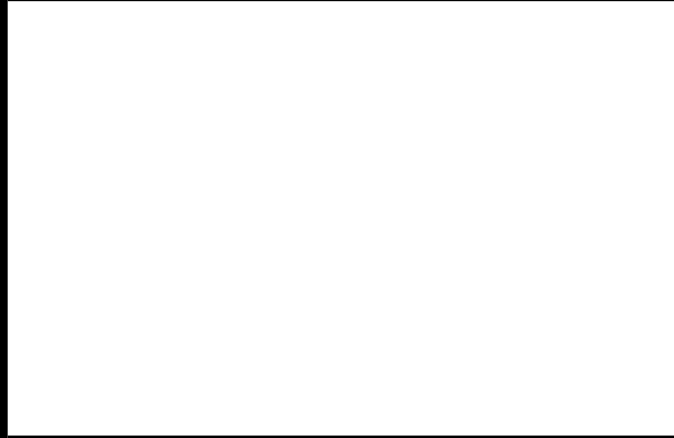
LUXUOSA



002

GILLETTE

MILADY



001

001



MINORA

MINORA


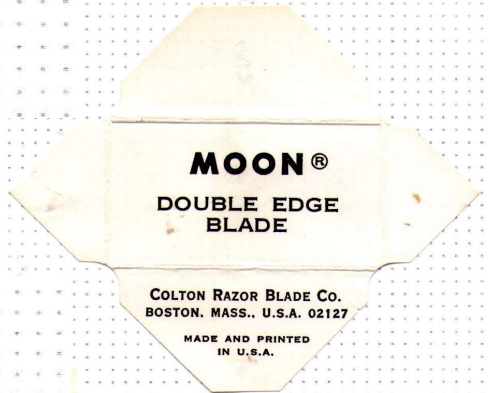

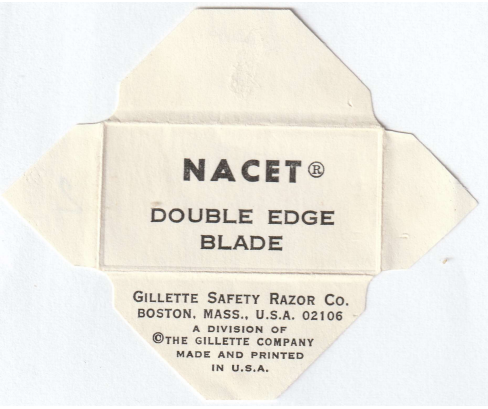


GREAT BRITAIN

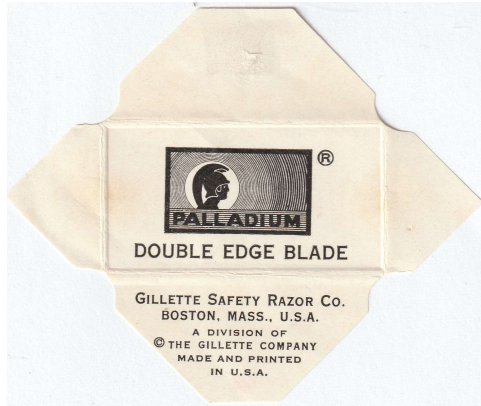
001



GILLETTE

	MOON	
 <p>MOON EXTRA RAZOR BLADE</p> <p>THIS BLADE IS MANUFACTURED ON THE NEWEST AND HIGHEST TYPE OF MACHINERY BUILT FOR THE PURPOSE FROM THE FINEST SWEDISH STEEL.</p> <p>Colton Razor Blade Co. Boston, Mass. U.S.A. 02127</p>	 <p>MOON® DOUBLE EDGE BLADE</p> <p>COLTON RAZOR BLADE CO. BOSTON, MASS., U.S.A. 02127 MADE AND PRINTED IN U.S.A.</p>	
USA	001	
OTTO ROTH Inc, (USA) on licence from ROTH-BÜCHNER GMBH BERLIN (GERMANY)	COLTON	
NACET	NACET	
 <p>"NACET" REGD TRADE MARK Safety Razor Blade MADE IN U.S.A.</p> <p>COLTON BLADE CO. OF U.S.A. MADE BY</p>	 <p>NACET® DOUBLE EDGE BLADE</p> <p>GILLETTE SAFETY RAZOR CO. BOSTON, MASS., U.S.A. 02106 A DIVISION OF ©THE GILLETTE COMPANY MADE AND PRINTED IN U.S.A.</p>	
USA	001	
COLTON BLADE C.O. (USA)		

PALLADIUM



001

PARAGON



OTTO ROTH Inc, (USA)

PARAGON



001

COLTON

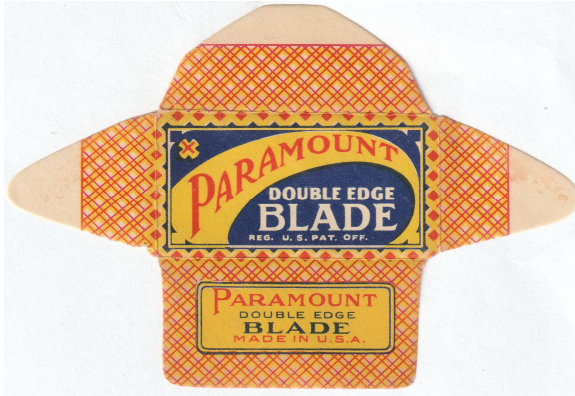
PARAGON



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COLTON

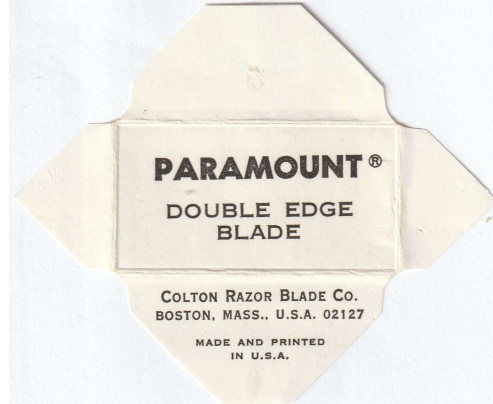
PARAMOUNT



USA

OTTO ROTH Inc, (USA)

PARAMOUNT



001

COLTON

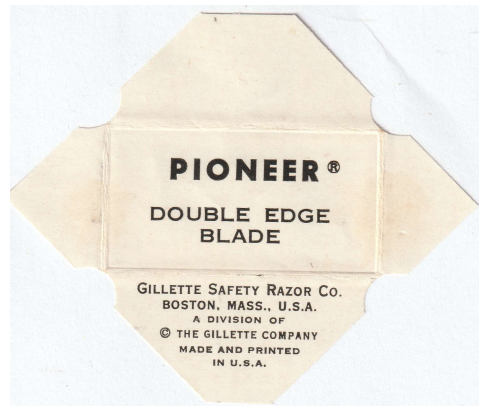
PARAMOUNT



002

COLTON

PIONEER



001

GILLETTE

PLEBE



001

COLTON

PROBAK



USA, CANADA, SWITZERLAND

AUTO-STROP SAFETY RAZOR CO. (USA)

PROBAK



001

GILLETTE

RADIUM



USA

OTTO ROTH Inc, (USA)

RADIUM



001

COLTON

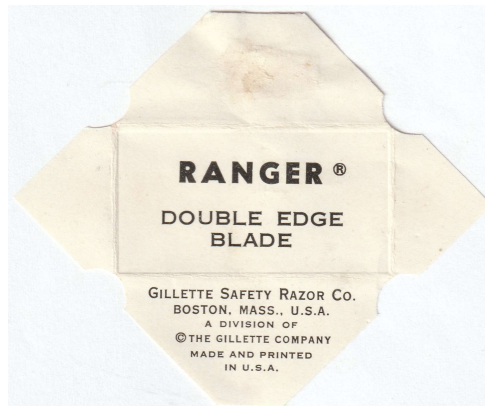
RANGER



USA

MIDWEST PRODUCTS, SABETHA, KANSAS (USA)

RANGER



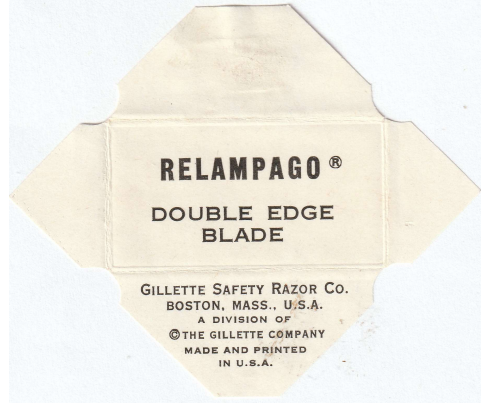
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GILLETTE

RELAMPAGO



RELAMPAGO

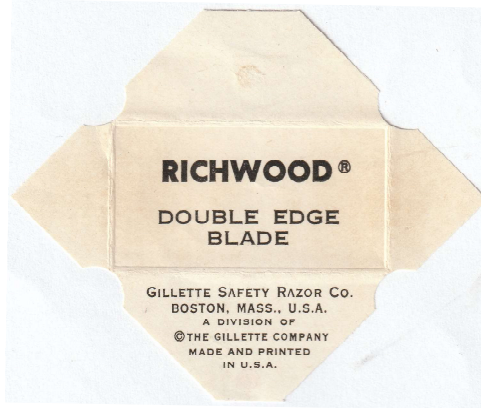


001

BRASIL

GILLETTE

RICHWOOD



001

GILLETTE

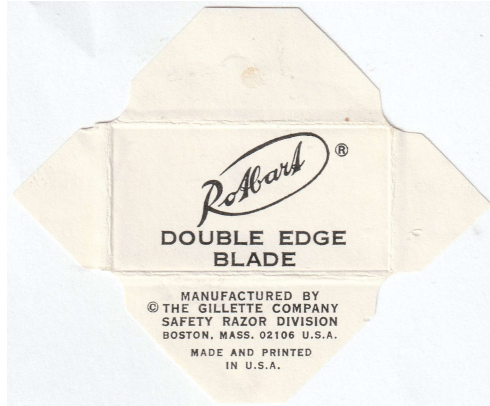
ROT BART



MANY COUNTRIES

ROTH & BÜCHNER GMBH GERMANY

ROT BART



001

GILLETTE

ROT BART



002

GILLETTE

ROYAL CROWN



001

COLTON

ROYAL CROWN



002

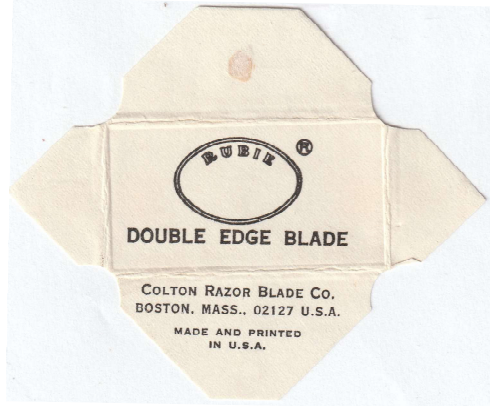
COLTON

RUBIE



OTTO ROTH Inc, (USA)

RUBIE



001

COLTON

RUBIE



002

COLTON

SAFETY RAZOR BLADE



001 GILLETTE

SAFETY RAZOR BLADE



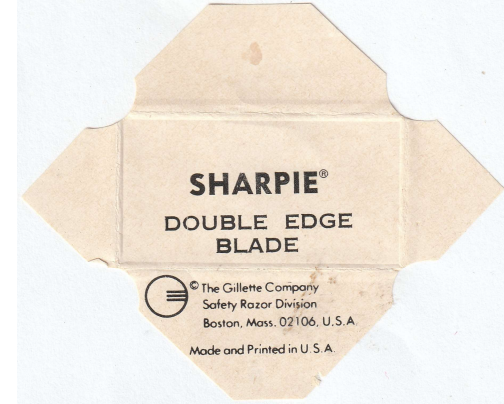
002 GILLETTE

SHARPIE



001

SHARPIE

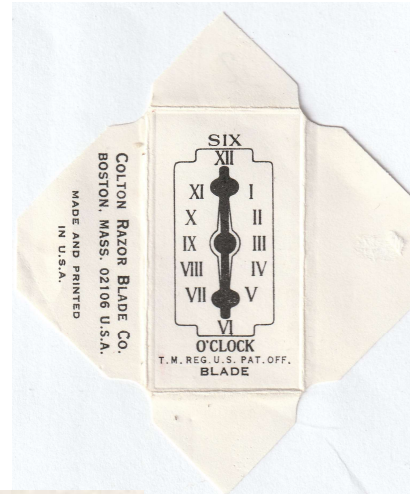


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GILLETTE

GILLETTE

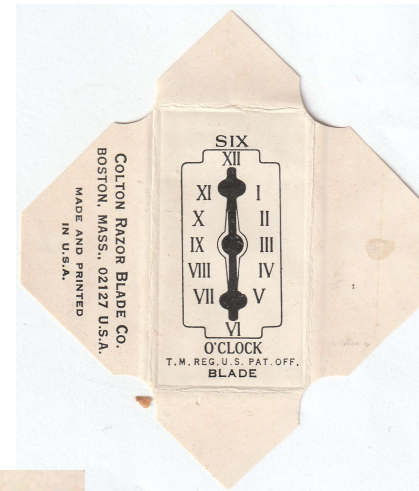
SIX O'CLOCK



02106

001 COLTON

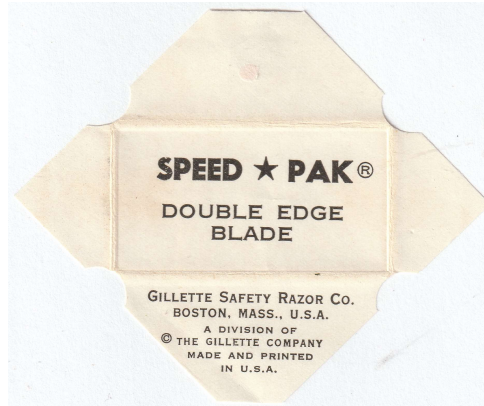
SIX O'CLOCK



02127

002 COLTON

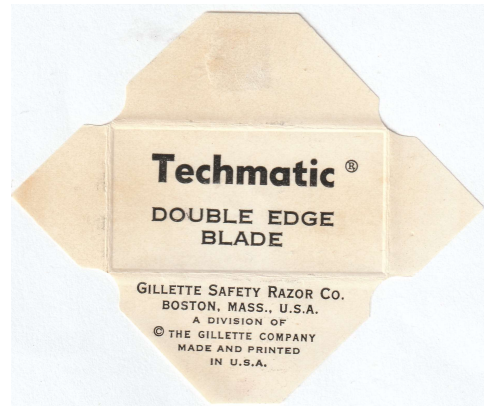
SPEED*PAK



001

GILLETTE

TECHMATIC

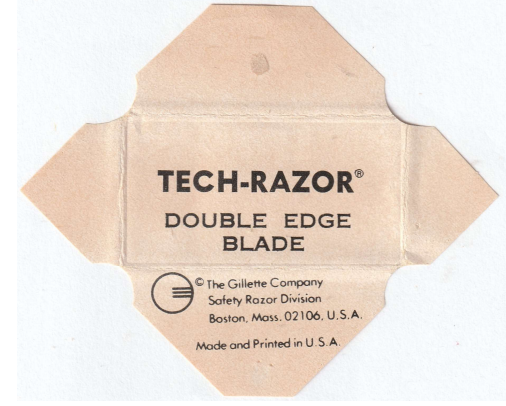
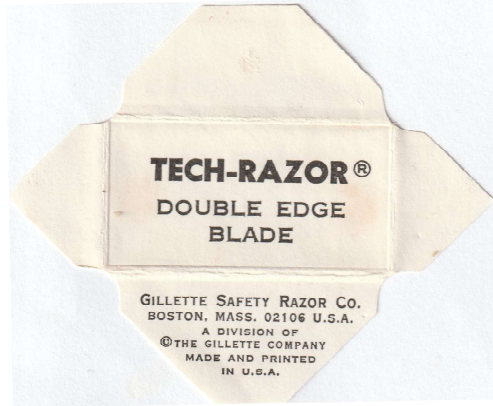


001

GILLETTE

TECH-RAZOR

TECH-RAZOR



001

002

GILLETTE

GILLETTE

THE THYNNE BLADE



001

002

COLTON

COLTON

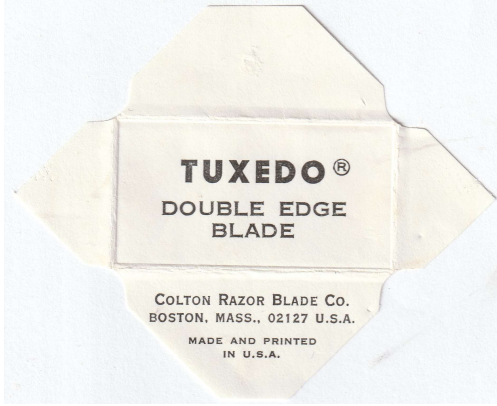
TUXEDO



USA

OTTO ROTH Inc, (USA)

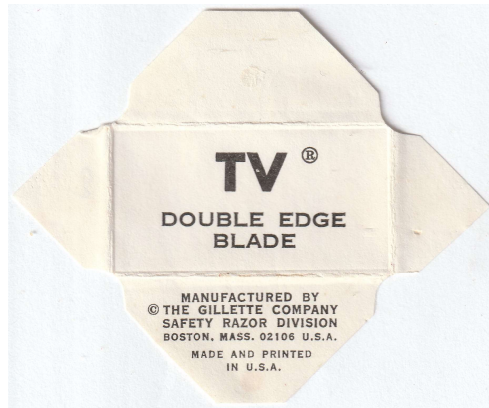
TUXEDO



001

COLTON

TV



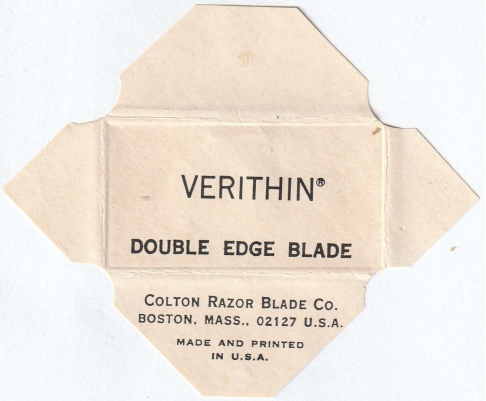
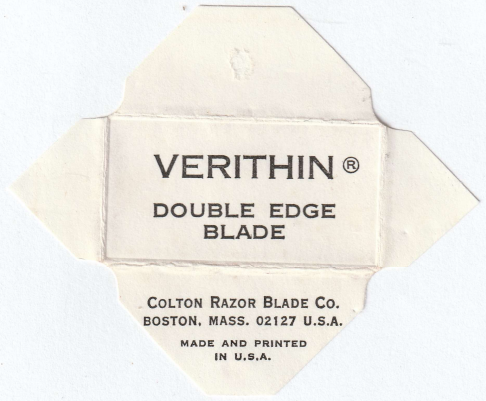
001

GILLETTE

TV



002 GILLETTE

	VERITHIN	VERITHIN
		
	001	002
	COLTON	COLTON
TOTAL ORIGINALS	DIFFERENT MAMES	TOTAL
19	49	69